

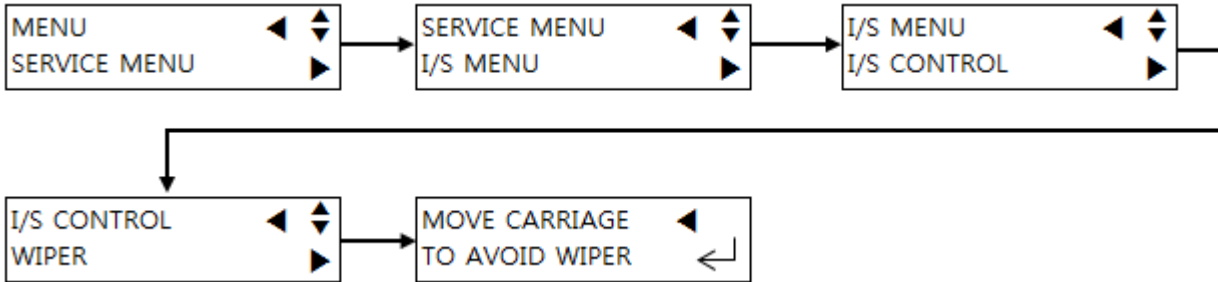
# **Roland XF-640 Printer**



**InkTec SubliNova Ink User  
Monthly Maintenance Guide**

## Step 1. : Move the Head Carriage

Please follow the instructions below to move the head carriage.



After “MOVE CARRIAGE TO AVOID WIPER” is displayed, push the head carriage to the right to move.

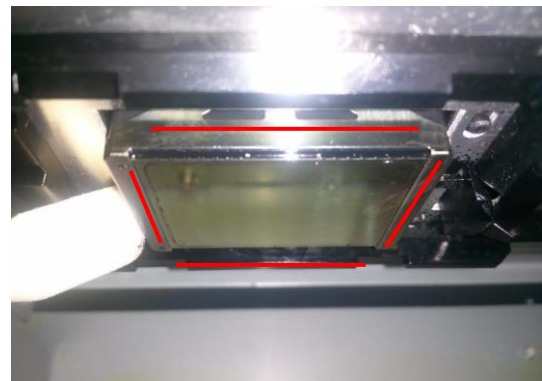
When the head carriage is detached, move it to the left and prepare for the next maintenance step.



## Step 2. : Cleaning the edge of a head

Coat the cotton bud or cleaning stick with SWA to clean the edge of a head.

\* If the heads are not cleaned regularly the condition will deteriorate.



### Step 3. : Cleaning the Wiper

Coat the tissue paper with SWA and clean the front and back of the wipers.



\* If the wipers are not cleaned regularly the nozzles can't be recovered even after cleaning.

### Step 4. : Cleaning the CAP

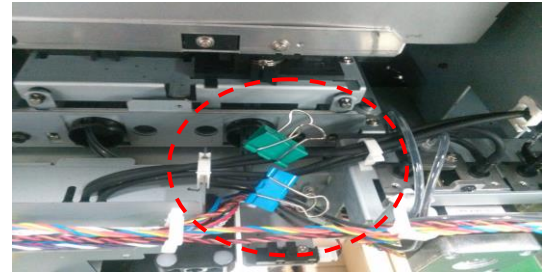
Drop SWA down into the CAP (①) and wipe it (②) to clean the CAP (③).



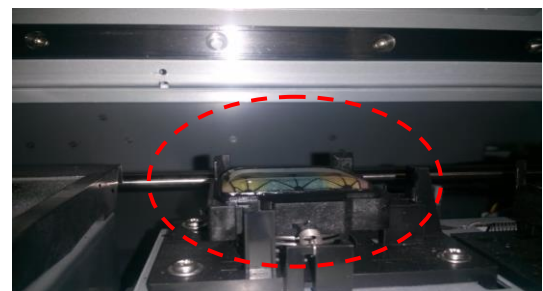
\* If the CAP is not cleaned for a long time, the drainage line can become clogged.

## Step 5. : NOZZLE WASH

1) Use tongs to clamp the pump line to prevent SWA draining from the CAP.



2) Pour SWA into the top of the two clean CAPS until full.



3) Move the head carriage to the CAP and perform a nozzle wash for ten minutes.

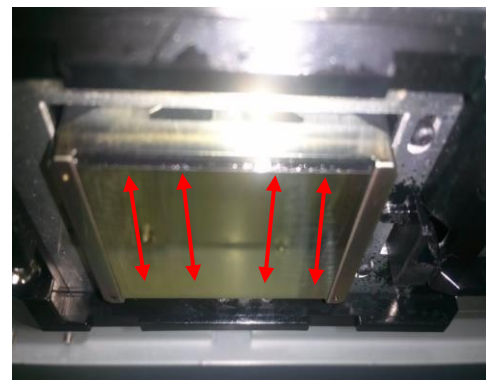


## Step 6. : Cleaning the Head Nozzle

1) Repeat step 1 again to move the head carriage.

2) Coat the superfine fibre cloth (lint free) to clean the nozzles. Wipe every nozzles up and down for ten minutes.

**\* Note :** Do not wipe too hard because it can damage the nozzles.



## Step 7. Checking the nozzle

Return the head carriage where it was.  
Perform cleaning and check the nozzles.

